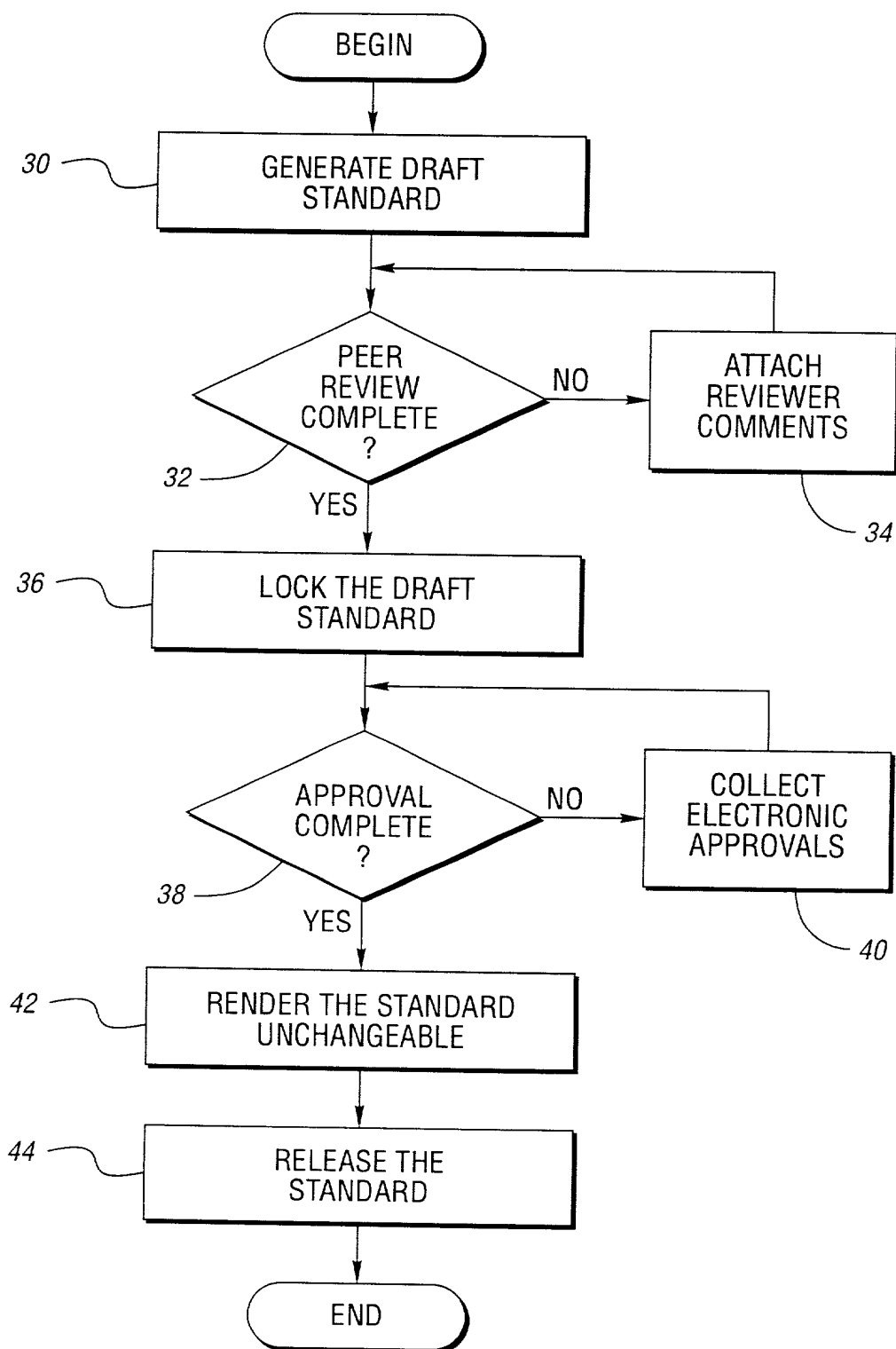


1/22



*Fig. 1*

2/22

**Thursday, 12/7 Demo**  
CR Number: CR0000245

Creation Date: 07Dec2000 08:23 AM  
CRAD Status: Routed For Peer Review

**58**

Top	Header	Reason For Change	Technical Standards	Supporting Documents	Hard Copy	Actions
Originator: Keith Seroski						
Originator Phone: 513-626-4086						
Originator Fax: 513-626-xxxx						
<b>54</b>						
Urgent Request: No						
Target Date of Issue:						
GBU: TISSUES & TOWELS						
Standards Office: GLOBAL - TT						
<b>56</b>						
Primary Affected Category: PAPER TOWELS						
<b>62</b>						
Add Comment						
Complete Review						
Edit						
View Comments						
View Peer Reviewers						
View Approvers						

**50**

**52**

**60**

Detailed Reason for Change: Demonstration

Attached Files(s): MS Office

Fig. 2

3/22

Fig. 3

70

Log Out | Help | Customer Service | Customize | GCAS Search |   | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office

PSU

**Change Request Comment**

**Comments for CR0000245**  
Thursday, 12/7 Demo

74

**Choose a Summary Thought For Your Comments:**

**Your Comments:**

72  
I am OK as long as you wait for final stability data next week.

**Supporting Document:**

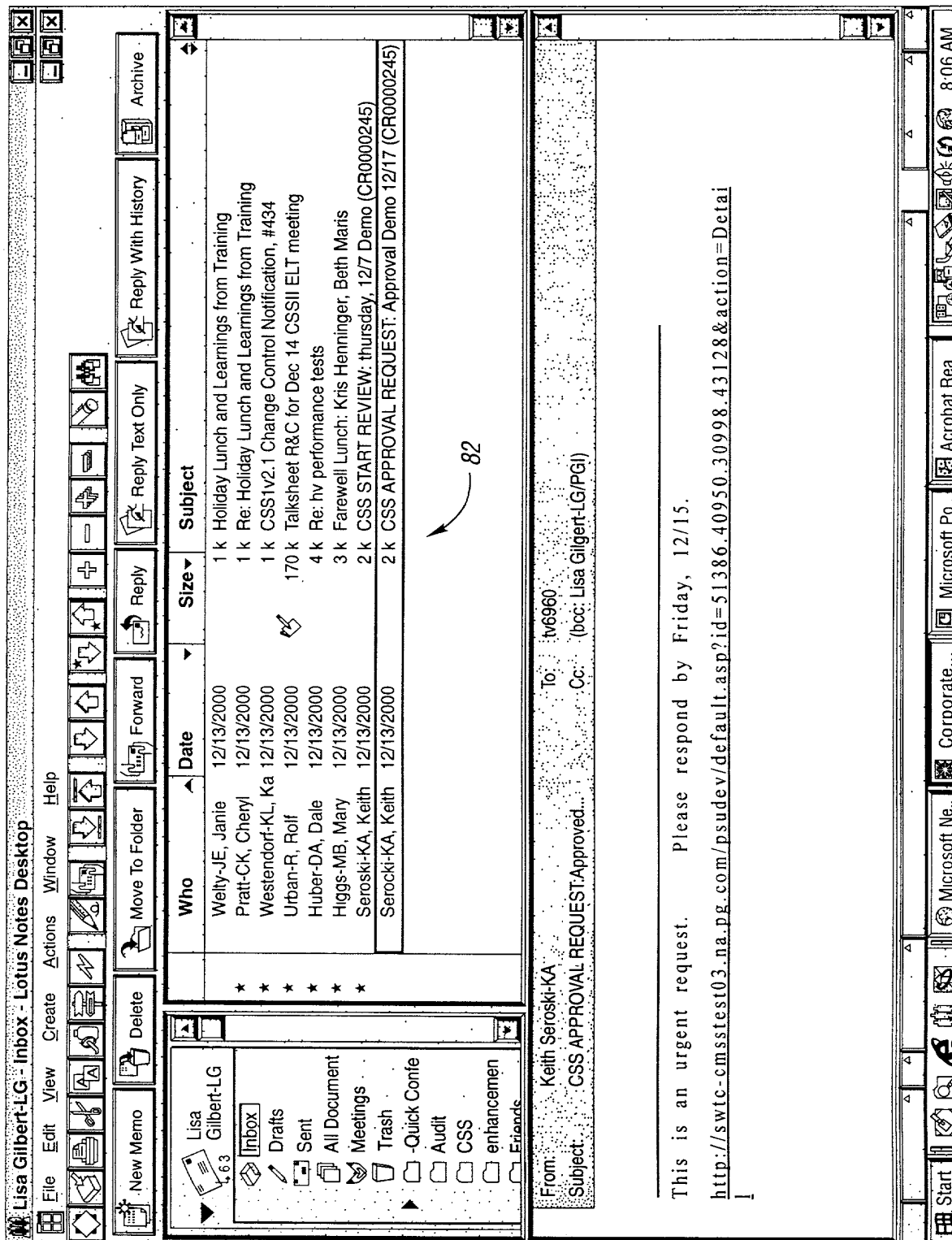
76

70

4/22

80

*Fig. 4*




82

Application Serial No.: / Atty. Docket No.: 8380/PRGA 0103 PUSP

5/22

*Wings*

 <b>Approval Demo 12/17</b> CR Number: CR0000246		Creation Date: 07Dec2000 08:30 AM CRAD Status: Routed For Approval	
<div>58</div> <div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div>		<div>92</div> <div> <div>Add Comment</div> <div>Approve</div> <div>Reject</div> <div>Edit</div> <div>View Comments</div> <div>View Peer Reviewers</div> <div>View Approvers</div> </div>	
Originator: Keith Seroski	Originator Phone: 513-626-4086	Originator Fax: 513-626-xxxx	GBU: TISSUES & TOWELS Standards Office: GLOBAL - TT
<div>54</div>		<div>56</div>	
Urgent Request: No	Primary Affected Category: NAPKINS		
Target Date of Issue:			
Detailed Reason for Change: Demonstration		<div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div>	
Attached Files(s):		<div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div>	

6/22

*Fig. 6*

100

Printed: 10080360

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

**CS**

PSU

Comments for: Approval Demo 12/17 [CR0000246]

☒ All Comments  
☐ Change Request Comments  
☐ Tech. Std. Comments

Select the Technical Standard: **MPS 22227486.001: Integration Test**

Date of Comment	Description	Author	Summary Thought	Ref Document
01Dec2000	CR:Approval Demo 12/17 This looks good. You need to update the packaging requirements.	Lisa Gilbert	Minor Comments	

7/22

*Fig. 2*

110

PSU

Log Out | Help | Customer Service | Customize | GCAS Search |  | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Standards Office

Type your password to apply your electronic signature to this change request.

Login ID: tv 6960

Password

OK Cancel

112

114

8/22

Fig. 8

120

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: [i.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA\\_-\\_IT](http://i.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_-_IT) What's Related

CSS Production CSS Dev CSS PSU

Background: product upgrade

Amount of product: production until expiration date

only those parameter, which differ from the base reference card are listed. All others remain unchanged

Size	Mini	Mid	Maxi	Junior	XL
<b>I Product Specification</b>					
This has the following influence on weight distribution: add, - subtract) vs. base design					
F.P. Pad Weight	0.10	0.12	0.13	0.14	0.15
F.P. Front 50% Pad Weight	0.05	0.05	0.05	0.06	0.08
F.P. Mid 50% Pad Weight	0.05	0.03	0.03	0.03	0.05
F.P. Front 25% Pad Weight	0.03	0.03	0.02	0.03	0.03
F.P. Mid 1 25% Pad Weight	0.02	0.02	0.03	0.03	0.03
F.P. Mid 2 25% Pad Weight	0.02	0.05	0.05	0.05	0.04
F.P. Back 25% Pad Weight					
<b>III Back Material</b>					
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Backsheet / Core Width	150	1502	150	150	150
(curtain-sprayed-coater)	403	454	502	531	603
Spray density	4.250	4.250	4.250	4.250	4.250

Document: Done

Microsoft Ne... Corporate... Microsoft Po Acrobat Rea... 8:06 AM



9/22

Fig. 9

130

132

Log Out | Help | Customer Service | Customize | GCAS Search |

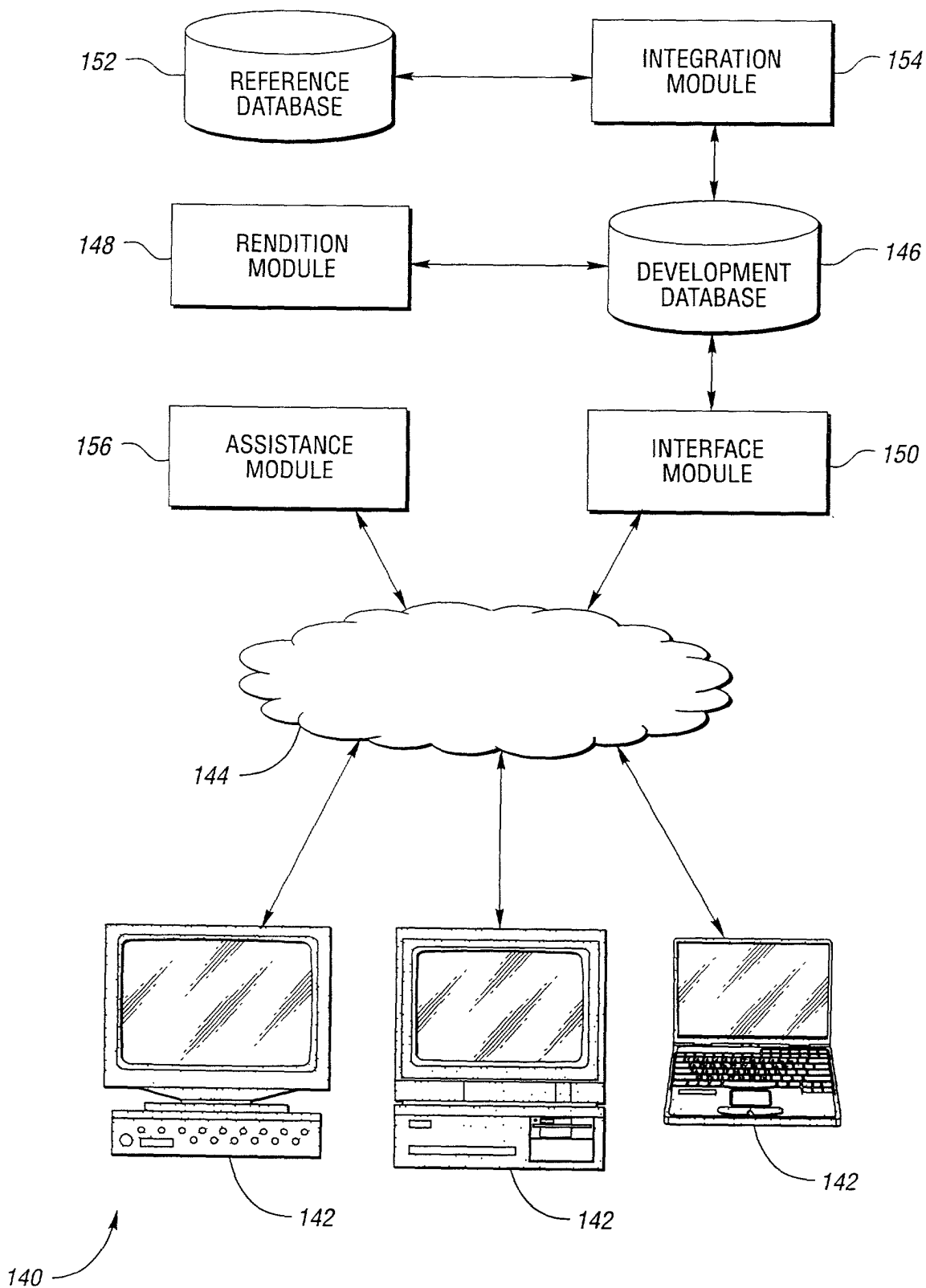
Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

**CS**  
 PSU

Change Request CR0000222  
 2000k training adding approvers

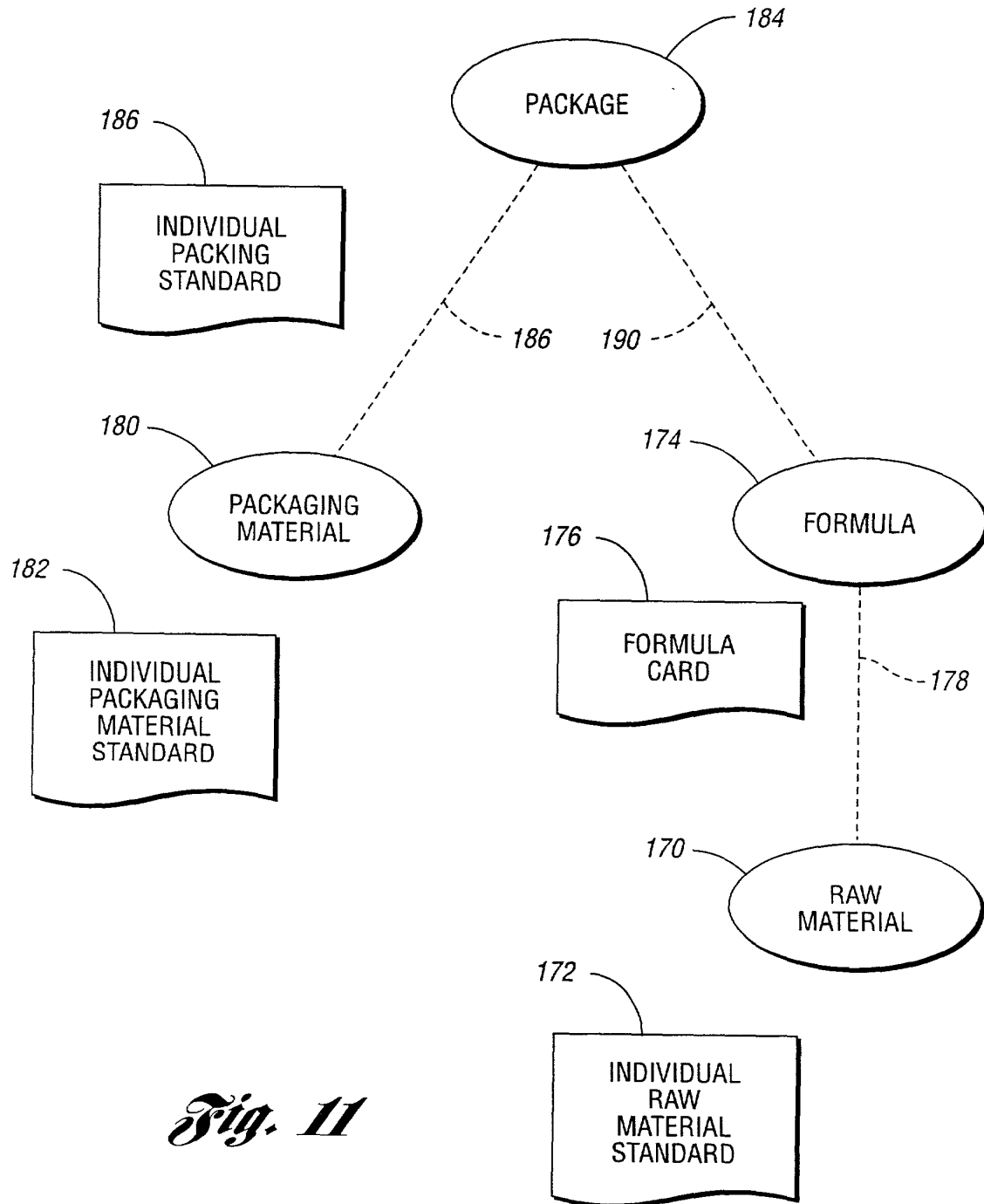
Step	Approver	Status	Role	Description	On behalf Of	Notified Date	Approval Date
1	Gilbert, Lisa	Approved	Supply-Manufacturing	test adding approvers at different steps		07NOV2000	09NOV2000
1	Manis, Mary-Beth	Approved	Analytical	training 2000k mbh		07NOV2000	07NOV2000
2	Gilbert, Lisa	In Process	Product-Process			09NOV2000	
2	Manis, Beth	Approved	Analytical			09NOV2000	07NOV2000
2	Manis, Mary-Beth	In Process	Analytical			09NOV2000	
4	Manis, MB	Unread	Analytical				
100	Higgs, Mary	Unread					

10/22



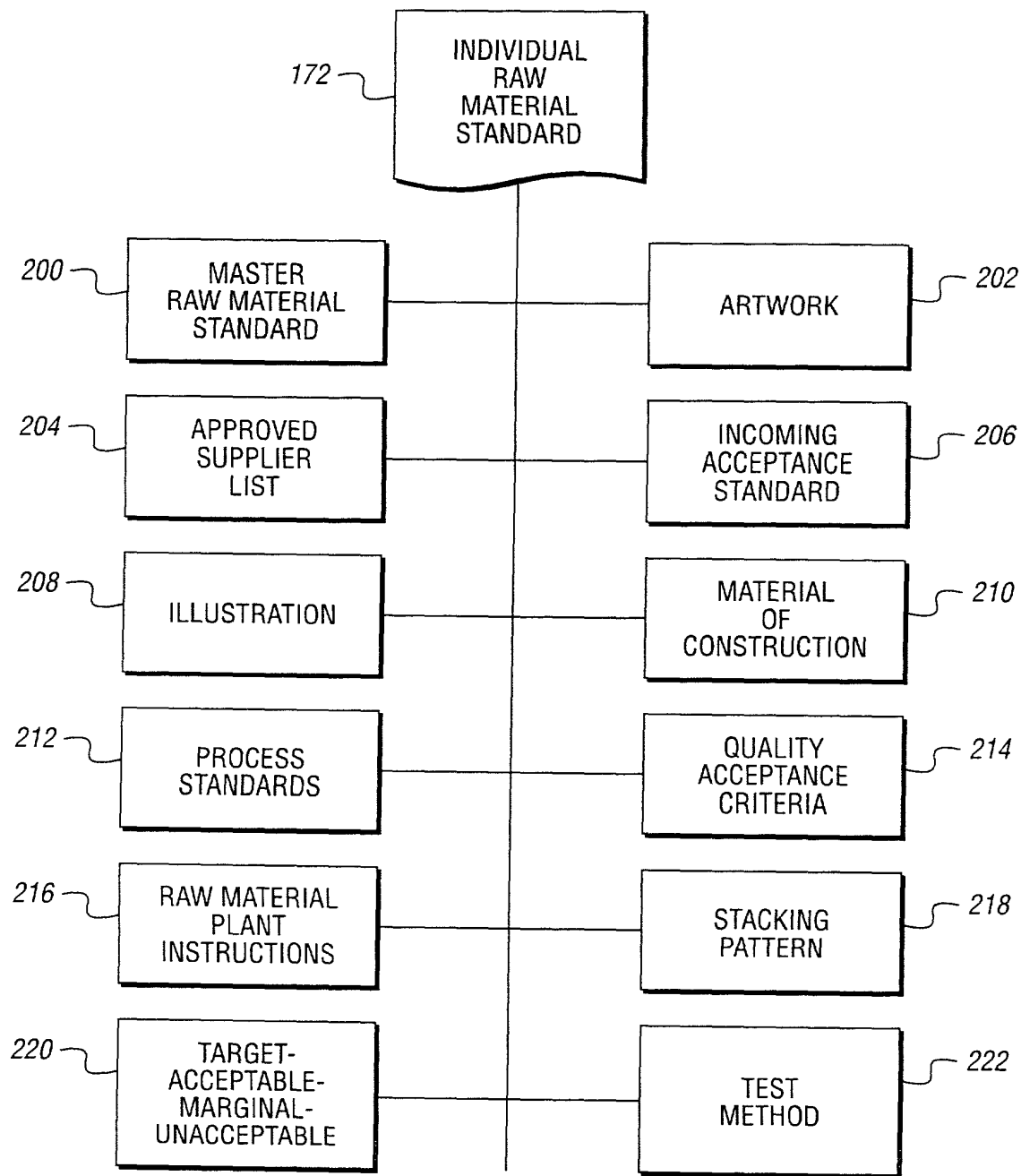
*Fig. 10*

11/22



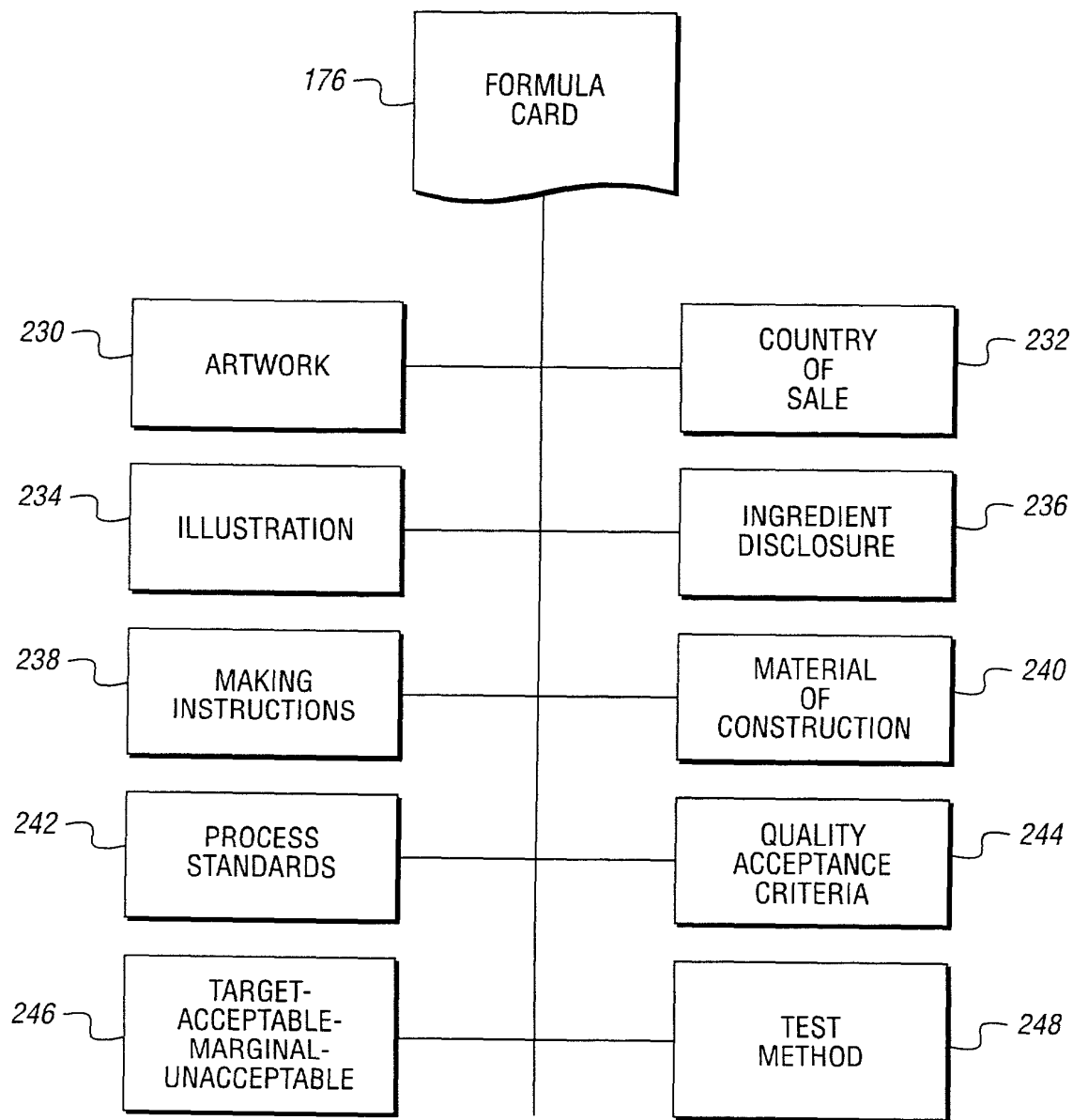
*Fig. 11*

12/22



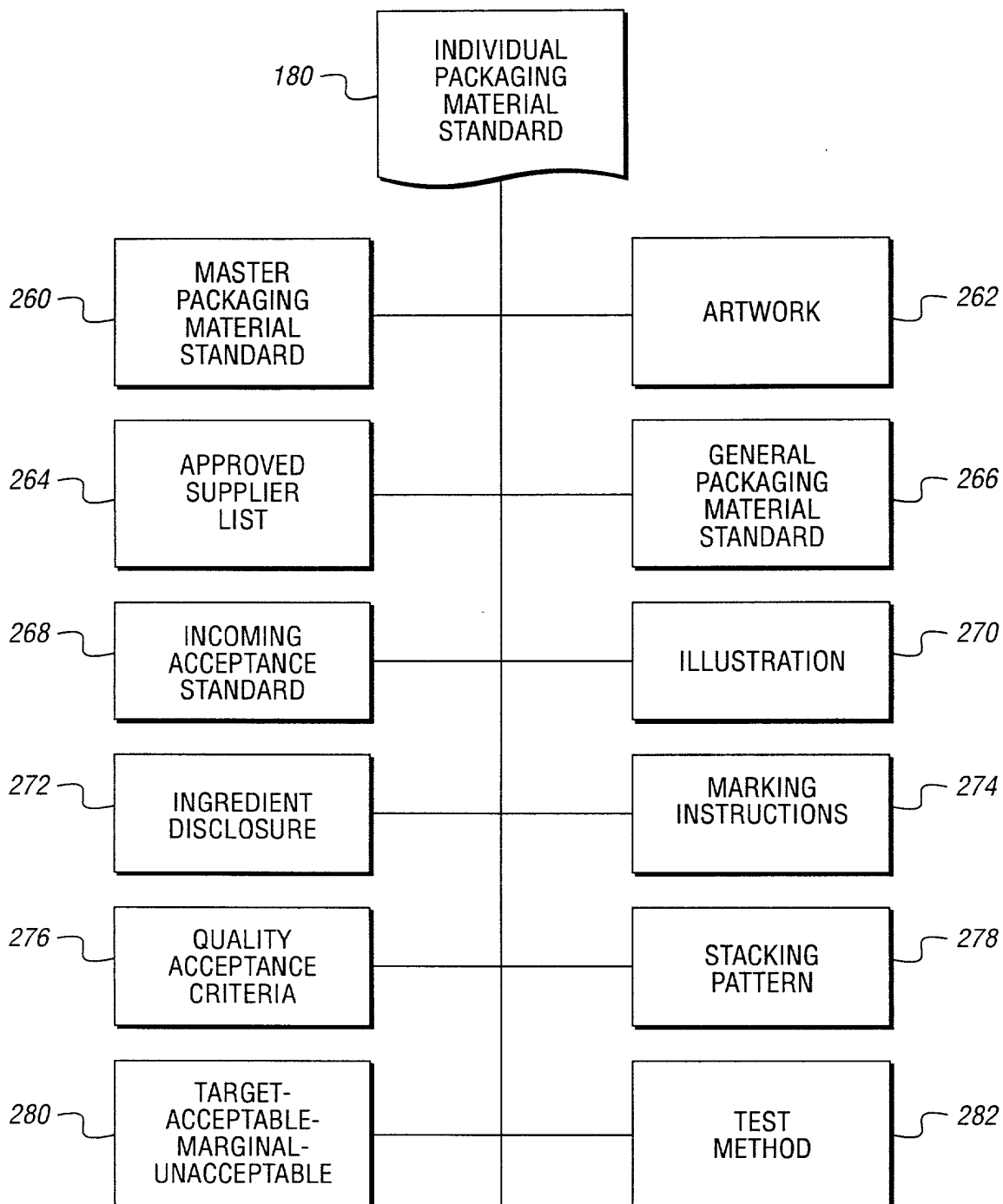
*Fig. 12*

13/22



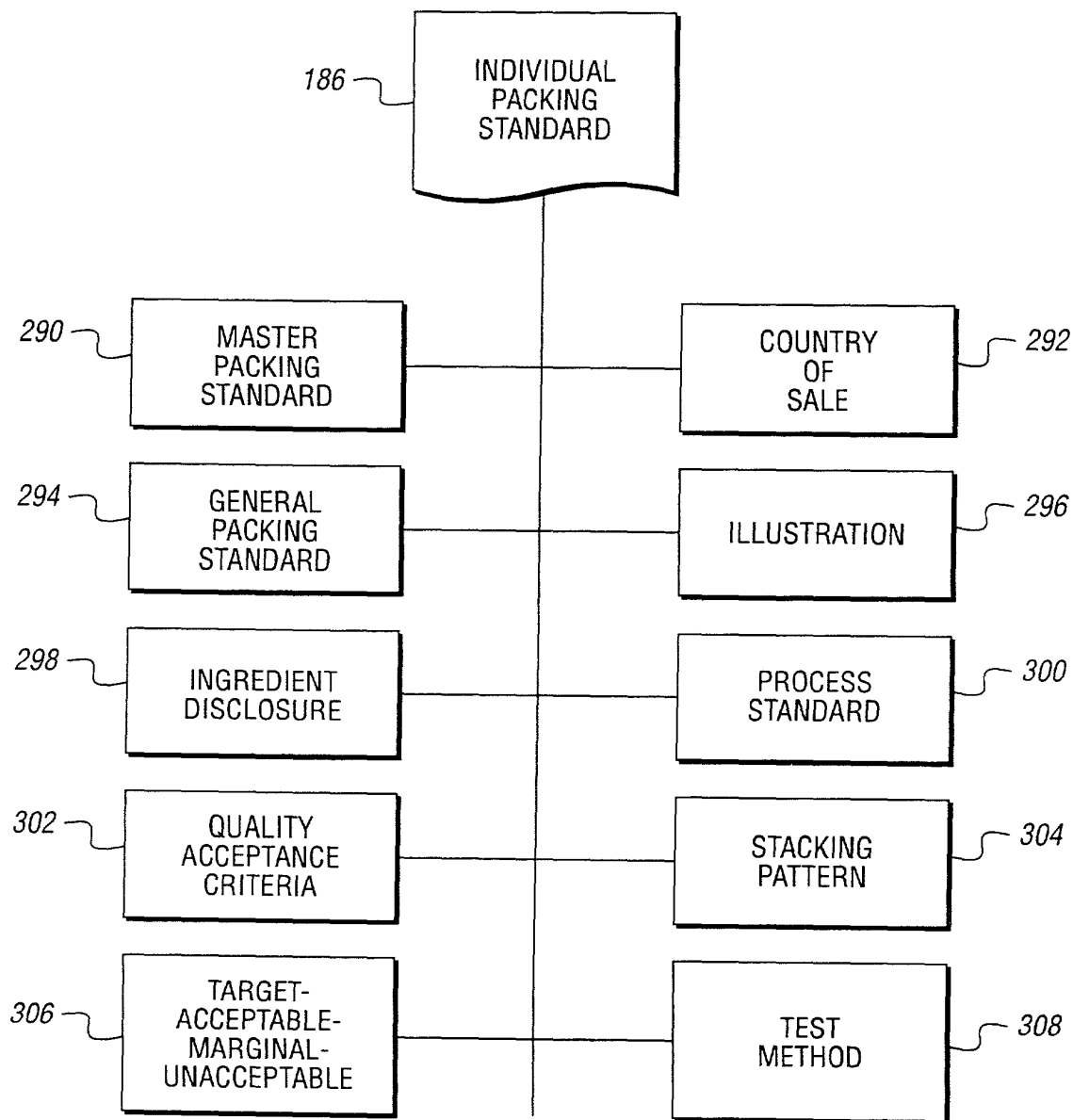
*Fig. 13*

14/22



*Fig. 14*

15/22



*Fig. 15*

16/22

**Technical Standard Form**

**Individual Packaging Material Specification - 22227603**

Originator: MB Manis  
Editors (Co-creators): None

GCAS Status: Approved

Exp Date: Superseded on:

Is ATS: No  
Has ATS: No

324 **Top** Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

Description/Title: Gain with Bleach Unscented 42 Use - Belths Test

SAP Description: Gain with Bleach Unscented 42 Use

Local Description:

Document Type: Individual Packaging Material Specification

GCAS Code: 22227603

Version: 002

Locked By: Beth Manis

Owning Organization: EUR/MIDDLE EAST/AFRICA-FABRIC & HOME CARE~LAUNDRY

Sharing Organization(s):

Owning Sector: LAUNDRY & CLEANING

Owning Standards Office: EMEA - FABRIC & HOME CARE

*Fig. 16*

TECHNICAL STANDARD FORM



17/22

Life Cycle Status:

PRODUCTION EXPERIMENTAL ORDER

Top

Ownership

Reference Documents

Dates/Status

Materials/Classification

Brand/Plant

P&RS

Actions

Material Group:

CARTON PACKER- CARRY CARTON- (BOARD)

Material Type:

PACKING MATERIAL

Other Names:

Base Unit of Measure:

EACH

Additional Material Groups:

338

Packaging Level:

CARTON BOARD

Packaging Material Weight by Subcomponent:

6\* 42 FLUID OUNCE US

Packaging Material Type:

334

Packaging Size with Unit:

336

Preferred Material Flag:

No

Supplier Trade Name:

*Fig. 17*

330

332

18/22

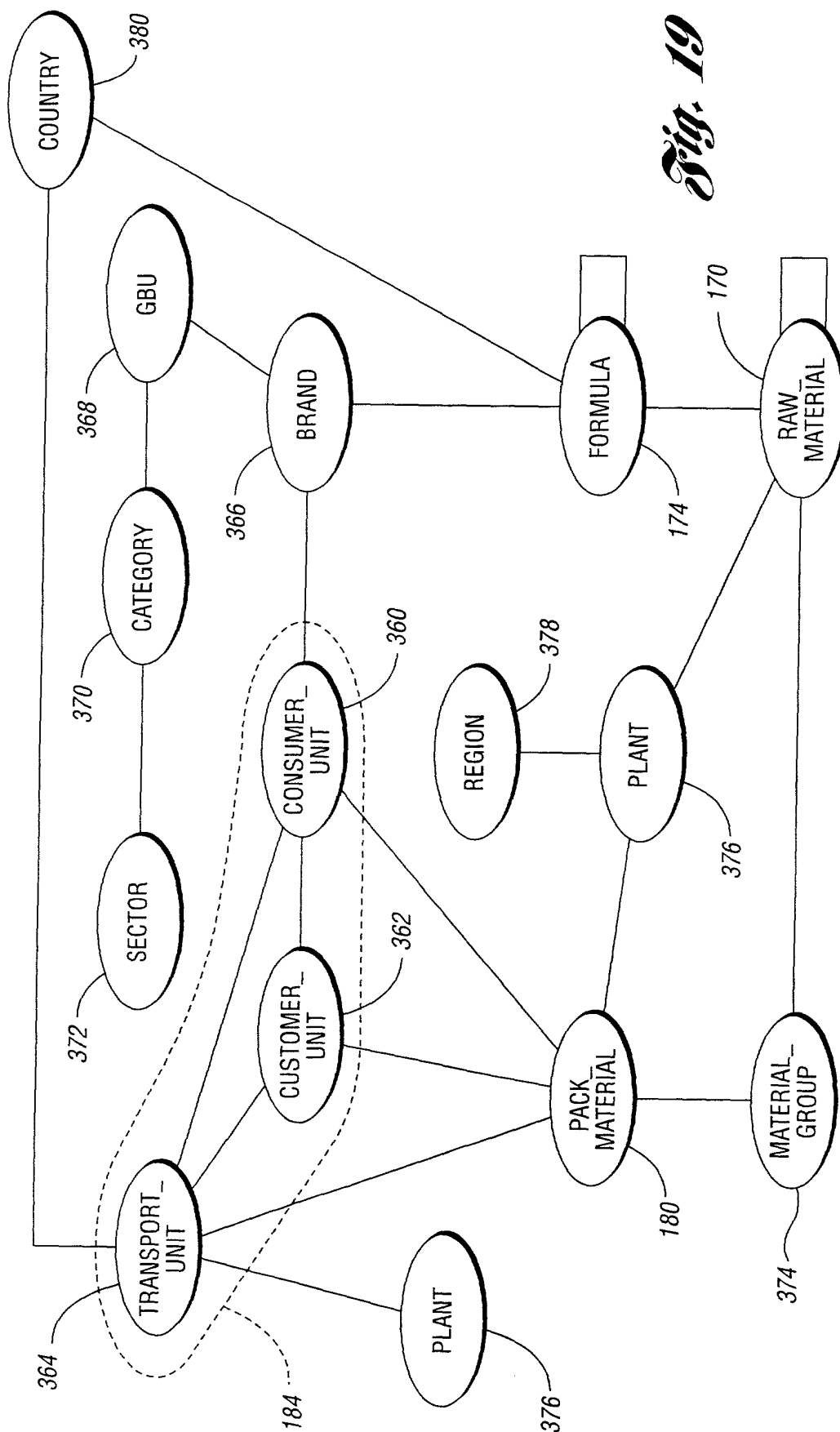
<b>*Material Group:</b> CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE			
<b>Additional Material Groups:</b>  COMPACT CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE CONTAINER COPPER SALT CORE - TOILET/TOWEL ROLL	<input type="button" value="Add"/> <input type="button" value="Remove"/>		
	- Select One or more and click on Remove - CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE		
<b>*Material Type:</b> PACKING MATERIAL	<div style="border: 1px solid black; padding: 5px;">           CHIPBOARD            CLAY COATED NEWSBACK            CORRUGATED BOARD            CORRUGATED PAPER            CORRUGATED PLASTIC            COTTON            CRYSTAL            FLINT GLASS            GLASS            HIGH DENSITY POLYETH            INK            CORRUGATED BOARD         </div>		
<b>Other Names:</b>			
<b>*Base Unit of Measure:</b> KILOGRAM			
<b>Packaging Level:</b> CONSUMER	Packaging Material Type: CORRUGATED BOARD		
<b>Packaging Material Weight By Sucomponent:</b>	Case Count: 6	Packaging Size: 36	Packaging Unit: KILOGRAM

*Fig. 18*

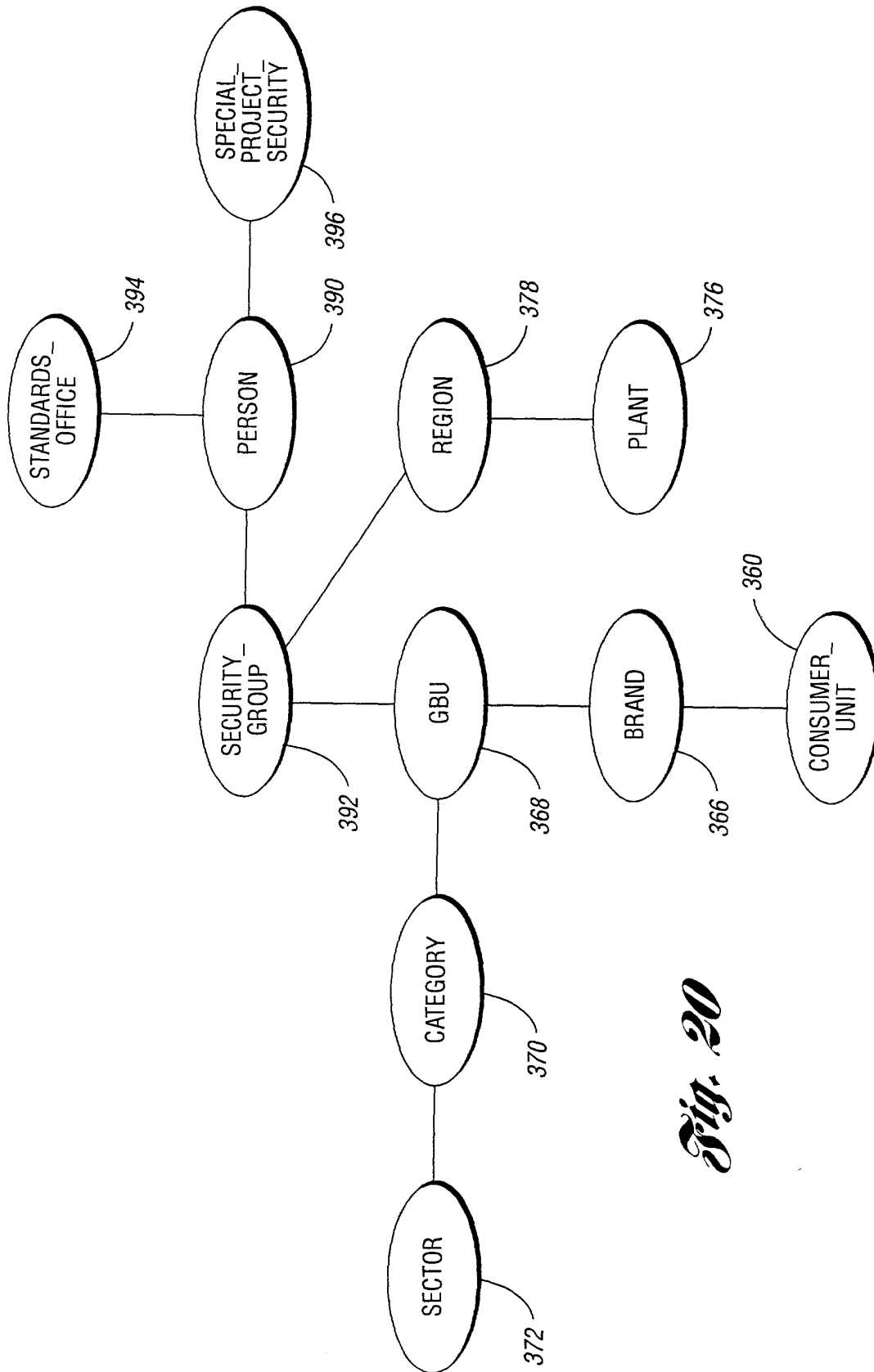
350

19/22

**Fig. 19**



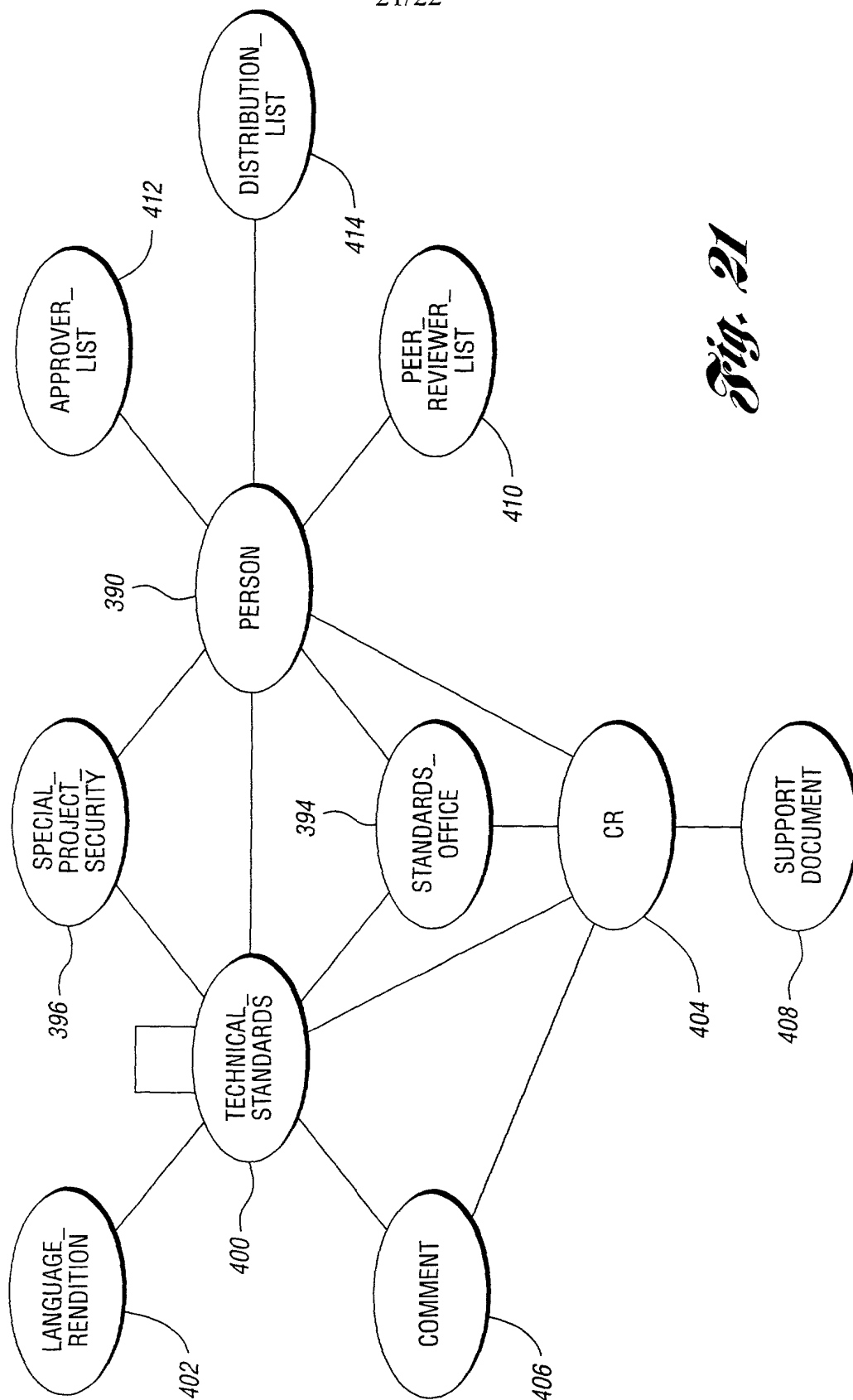
20/22



*Fig. 20*

FIG. 20

21/22



*Fig. 21*

FILED "FOO80860"

22/22

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: l.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA\_IT\_What's Related

CSS Production CSS Dev CSS PSU

Log Out Help Customer Service Customize GCAS Search GO

Approved Standards Originator Peer Reviewer Approver Standards Office Maintenance

Request#: tu106546311234 SO Creator: Krista Hepp Create Date: 18DEC2000

Approver List	Approval Status	Approval Date
1 Schmidt, Guenter		

Remove Selected

1. Select users you choose not to approve and click Remove Selected to remove them from this request.

2. To approve all users that remain (no selection required), click Approve All.

Approve All

Select Name ☒ Gooch, Jay Region NORTHERN AMERICA GBU TISSUES & TOWELS Site

Log Out

Document: Done

Start Microsoft Ne... Corporate... Microsoft Po... Acrobat Rea... 8:06 AM

Fig. 22

420